

## NZDU01641 Dulux Enviropoxy WBE Semi Gloss on New Masonry [Interior]

### Scope of Works

DULUX Enviropoxy WBE is a high performance water based acrylic epoxy topcoat that has been developed especially for Australasian conditions. It displays superior gloss retention and resistance to chalking and yellowing compared to traditional solvent based epoxies. INTERIOR MASONRY WALLS - HIGH DEMAND PAINT Gloss level: Semi Gloss Coating type: Epoxy primer/Waterborne acrylic epoxy

### Substrate and Substrate Preparation

#### Substrate Notes

This is a generic masonry and cementitious substrate. It includes concrete block substrates. The following substrates are excluded: Precast, Tilt-up and Off-form, Concrete Flooring, Roof Tiles and Cement Render. Other specialty masonry or cementitious substrates may also not be covered by this substrate.

#### BRICK

Bricks are predominantly kiln-fired clay, which can be glazed or unglazed. The glazing on glazed bricks should be ground or scabbled to improve adhesion of the coating system. Brickwork is often raked, so rendering requires much more material than face-laid brickwork. The surface must be clean and sound, free of dirt, grime, mould, fungus, stains, powdery mortar smears and all other contaminants. The surface should be examined to determine if it has been laid to specification (flush jointed or face laid) and that the surface variation is within acceptable tolerances. If applying a texture coating, the degree to which the texture coating camouflages flush walls depends on how flush the substrate has been constructed.

#### BLOCKWORK

Blockwork is largely cement based and highly porous, and usually flush-laid. The surface should be examined to determine if it has been laid to specification (flush jointed or face laid) and that the surface variation is within acceptable tolerances. The degree to which texture coatings camouflage flush walls depends on how flush the substrate has been constructed.

#### AUTOCLAVED AERATED CONCRETE (AAC)

AAC is manufactured from sand, lime and cement, to which is added water and aluminium paste. After mixing, the cement slurry is poured into moulds. The aluminium paste reacts with the alkaline elements in the mixture and forms hydrogen gas. This liberated gas expands the mixture forming extremely small finely dispersed air spaces. The product is removed from the mould after a few hours, cut to the required dimension and finally cured under pressure in a steam autoclave.

AAC Block Wall Systems are (typically) load-bearing external wall solutions for homes as an alternative to traditional double brick construction. Blocks are glued together (thin bed) using AAC Manufacturer's adhesive to a design standard of providing a level, fully filled joint.

AAC Panel is (typically) a 50 or 75mm panel of Autoclaved Aerated Concrete (AAC) with corrosion protected steel reinforcement embedded during production. This lightweight, yet solid masonry panel is designed for external cladding in timber or steel frame construction. Panels are glued together (thin bed) using AAC Manufacturer's adhesive to a design standard of providing a level, fully filled joint.

#### Substrate Preparation Notes

##### ASSESS SUITABILITY

Concrete, mortar and cement based products need to be fully cured for at least 28 days before painting, unless using Dulux AcraTex HAR primer.

##### PREPARE SURFACE

Remove any powdery layers, laitance, efflorescence and protrusions of mortar by detergent cleaning, wire brushing, water blasting or a suitable chemical treatment.

##### CLEAN

Clean the surface thoroughly by water blasting or detergent cleaning, where a commercial cleaner is added to hot or cold water and surface is washed / scrubbed thoroughly with a stiff bristle broom and then rinsed clean with fresh water. This may need to be repeated on extremely dirty surfaces to ensure removal of efflorescence or other poorly bonded surface material. Ensure that the surface is dry, clean and free from dust. Efflorescence may also be removed with an acid treatment, followed by washing down the surface with water.

##### REPAIR SURFACE IMPERFECTIONS

Fill any cracks or surface imperfections with a suitable filler or patching compound.

##### RENDERING OF NEW BRICK/ BLOCKWORK & MASONRY

Refer to Dulux AcraTex Texture coatings for suitable levelling and texture systems.

### Coating System Summary

- 1st Coat Dulux Luxepoxy 4 White Primer
- 2nd Coat Dulux Enviropoxy WBE Semi Gloss
- 3rd Coat Dulux Enviropoxy WBE Semi Gloss

### Coating System

#### 1st Coat — Dulux Luxepoxy 4 White Primer

Coat Type  
**1st Coat**

Datasheet  
**NZDU00466 Dulux Luxepoxy 4 White Primer**

Read the full Datasheet details at [Dulux Luxepoxy 4 White Primer](#)

#### Application Methods

 Air Spray
  Airless Spray
  Brush
  Roller

	Min	Max	Recommended
Theoretical Spread Rate (m <sup>2</sup> /L)	<input type="text"/>	<input type="text"/>	<b>8.6</b>
Wet Film Per Coat (microns)	<input type="text"/>	<input type="text"/>	<b>125</b>
Dry Film Per Coat (microns)	<input type="text"/>	<input type="text"/>	<b>50</b>
Recoat Time **	<b>8 Hours</b>	<b>Indefinite</b>	<input type="text"/>

Meets ECNZ V.O.C. Requirements?  
**Not Applicable**

#### 2nd Coat — Dulux Enviropoxy WBE Semi Gloss

Coat Type  
**2nd Coat**

Datasheet  
**NZDU00489 Dulux Enviropoxy WBE Semi Gloss**

Read the full Datasheet details at [Dulux Enviropoxy WBE Semi Gloss](#)




#### Application Methods

 Air Spray
  Airless Spray
  Brush
  Roller

	Min	Max	Recommended
Theoretical Spread Rate (m <sup>2</sup> /L)	<input type="text"/>	<input type="text"/>	<b>7.6</b>
Wet Film Per Coat (microns)	<input type="text"/>	<input type="text"/>	<b>130</b>
Dry Film Per Coat (microns)	<input type="text"/>	<input type="text"/>	<b>50</b>
Recoat Time **	<b>4 Hours</b>	<b>4 Weeks</b>	<input type="text"/>

Meets ECNZ V.O.C. Requirements?  
**Not Applicable**

#### 3rd Coat — Dulux Enviropoxy WBE Semi Gloss

Coat Type <b>3rd Coat</b>		Datasheet <b>NZDU00489 Dulux Enviropoxy WBE Semi Gloss</b>	
Read the full Datasheet details at <a href="#">Dulux Enviropoxy WBE Semi Gloss</a>			
Application Methods			
<div>  <b>Air Spray</b>  <b>Airless Spray</b>  <b>Brush</b>  <b>Roller</b> </div>			
	Min	Max	Recommended
Theoretical Spread Rate (m <sup>2</sup> /L)	<input type="text"/>	<input type="text"/>	<b>7.6</b>
Wet Film Per Coat (microns)	<input type="text"/>	<input type="text"/>	<b>130</b>
Dry Film Per Coat (microns)	<input type="text"/>	<input type="text"/>	<b>50</b>
Recoat Time **	<b>4 Hours</b>	<b>4 Weeks</b>	<input type="text"/>
Meets ECNZ V.O.C. Requirements? <b>Not Applicable</b>			
Coating System Notes * Theoretical Coverage is the area is the area covered by 1 Litre of material at the specifiaction 'Dry Film Thickness' without a loss to a smooth and non porous surface.			

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**WHERE LEAD MAY BE PRESENT:** The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.