

**NZMA00086 Maxiproof Maxiproof Gloss on Painted Timber trim [Interior]**

**Description**

Maxiproof Gloss is an aliphatic interior/ exterior moisture-cured polyurethane with added UV absorbers. It is designed to produce a hardwearing, traffic tough finish that is UV, heat, scuff and scratch resistant. Maxiproof Gloss is ideal for extreme, high-traffic commercial areas such as shopping malls, sports floors, boards, bars and cafes. Maxiproof Gloss also provides a tough, clear finish for bench tops, furniture and joinery, especially if exposed to direct sunlight.

**Substrate and Substrate Preparation**

**Substrate Notes**

New dressed timber should be delivered in a clean dry condition, just prior to installation. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks and knot holes as well as sap and tannin stains, resin exudation from knots, wax or preservatives. Moisture content should be close to equilibrium, usually 10-17% for satisfactory staining or coating. Timber should be stored out of the weather in clean, dry conditions before painting. Timber left exposed to the weather for as little as 7 days for some species prior to painting will suffer from degradation and reduced paint adhesion and durability.

Aged timber should be inspected for dry rot, mould or fungus, excessive water content, grey and weathered timber, grain cracking, resins, stains, dirt and other surface contamination. These defects should be rectified prior to painting. Degraded timber should be sanded back to as-new condition before painting.

Some timbers such as meranti, merbau, kwila, western red cedar and tallowwood contain high levels of tannin which may bleed through water-based coatings and require an effective tannin-blocking primer to seal the tannins in the wood.

**Substrate Preparation Notes**

**Assess suitability**  
Inspect to determine the degree of deterioration of existing coatings and presence of decayed timber. Check coating adhesion using the cross-hatch adhesion test; if coating fails, it must be removed.

**Clean surface**  
Clean to remove all dirt, dust, wax and all other surface contaminants using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment.

**Repair surface imperfections**  
Remove paint that is poorly adhering, or showing signs of deterioration such as cracking, peeling or flaking by sanding, power sanding, scraping, wire brushing or a water based paint stripper strictly in accordance with the manufacturer's instructions.

Feather edges of any remaining sound paint to completely remove visual ridges and wash or dust off to remove debris. Fill nail holes, cracks and other defects with a suitable water based wood filler and allow to dry thoroughly. Any major design faults or decayed timber leading to structural weakness must be corrected prior to repainting.

**Sand surface**  
Sand the entire cleaned surface to an even flat gloss level to provide a smooth, uniform surface and to provide a good key for the new coating system.

**Prime**  
Spot prime bare timber with the spot primer nominated in the Coating System.

Note: If Staining: Timber must be sanded back to clean bare timber. All coatings must be removed.

Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 10-14% before staining or finishing can commence.

**Coating System Summary**

|               |                           |
|---------------|---------------------------|
| • Spot Primer | Maxiproof Maxiproof Gloss |
| • 1st Coat    | Maxiproof Maxiproof Gloss |
| • 2nd Coat    | Maxiproof Maxiproof Gloss |

**Coating System**

**Spot Primer — Maxiproof Maxiproof Gloss**

|                                 |   |
|---------------------------------|---|
| Coat Type<br><b>Spot Primer</b> | Datasheet<br><b>NZMA00007 Maxiproof Maxiproof Gloss</b> |
|---------------------------------|---|

Read the full Datasheet details at [Maxiproof Maxiproof Gloss](#)

Application Methods

 **Brush**
 **Roller**
 **Pad**

|   | Min                                  | Max                                     | Recommended                      |
|---|--------------------------------------|---|----------------------------------|
| Theoretical Spread Rate (m <sup>2</sup> /L) | <input type="text" value="12.1"/>    | <input type="text" value="8"/>          | <input type="text" value="8"/>   |
| Wet Film Per Coat (microns)                 | <input type="text" value="83"/>      | <input type="text" value="125"/>        | <input type="text" value="125"/> |
| Dry Film Per Coat (microns)                 | <input type="text" value="32"/>      | <input type="text" value="48"/>         | <input type="text" value="48"/>  |
| Recoat Time **                              | <input type="text" value="8 Hours"/> | <input type="text" value="Indefinite"/> | <input type="text"/>             |

|                                |  |
|--------------------------------|--|
| V.O.C. Level<br><b>562 g/L</b> | Meets ECNZ V.O.C. Requirements?<br><b>Not Applicable</b> |
|--------------------------------|--|

Coating Application Details

Applicator pad, brush or short-nap mohair roller.

Product may be applied by applicator pad, brush or short-nap mohair roller, however ensure care is taken to minimise air bubbles. Always lay off along the grain. Always work out of direct sunlight. Timber being coated should be dry and cool to the touch. Follow all other good coating practices.

IMPORTANT Minimise the exposure of Maxiproof Gloss to moisture in the air by ensuring that the container is sealed immediately after decanting a sufficient amount for immediate use. DO NOT return unused product to the original container.

For new builds, exposed timber should be coated on all faces, edges, and ends before being attached to the building framework. For timber end grain it is recommended to seal following the full product specification - 3 coats.

Stir thoroughly before and during use with a broad, flat stirrer to maintain a uniform solution.

Allow approximately 8 hours for 1st coat to dry. Lightly sand 1st coat. Apply 2nd and 3rd coats unthinned. Lightly sand between coats.

Maxiproof Gloss can be sprayed but application must be in accordance with spray-painting regulations. Forced air respirators are compulsory.

|                            |   |
|----------------------------|---|
| SDS Number<br><b>22836</b> | SDS Link<br><a href="#">View SDS Link</a> |
|----------------------------|---|

**1st Coat — Maxiproof Maxiproof Gloss**

|                              |   |
|------------------------------|---|
| Coat Type<br><b>1st Coat</b> | Datasheet<br><b>NZMA00007 Maxiproof Maxiproof Gloss</b> |
|------------------------------|---|

Read the full Datasheet details at [Maxiproof Maxiproof Gloss](#)

Application Methods

 **Brush**
 **Roller**
 **Pad**

|   | Min                               | Max                              | Recommended                      |
|---|-----------------------------------|----------------------------------|----------------------------------|
| Theoretical Spread Rate (m <sup>2</sup> /L) | <input type="text" value="12.1"/> | <input type="text" value="8"/>   | <input type="text" value="8"/>   |
| Wet Film Per Coat (microns)                 | <input type="text" value="83"/>   | <input type="text" value="125"/> | <input type="text" value="125"/> |
| Dry Film Per Coat (microns)                 | <input type="text" value="32"/>   | <input type="text" value="48"/>  | <input type="text" value="48"/>  |

|  |  |                   |  |
|--|--|-------------------|--|
| Recoat Time **   | <b>8 Hours</b>   | <b>Indefinite</b> |  |
| V.O.C. Level<br><b>562 g/L</b>   | Meets ECNZ V.O.C. Requirements?<br><b>Not Applicable</b> |                   |  |
| <p>Coating Application Details</p> <p>Applicator pad, brush or short-nap mohair roller.</p> <p>Product may be applied by applicator pad, brush or short-nap mohair roller, however ensure care is taken to minimise air bubbles. Always lay off along the grain. Always work out of direct sunlight. Timber being coated should be dry and cool to the touch. Follow all other good coating practices.</p> <p>IMPORTANT Minimise the exposure of Maxiproof Gloss to moisture in the air by ensuring that the container is sealed immediately after decanting a sufficient amount for immediate use. DO NOT return unused product to the original container.</p> <p>For new builds, exposed timber should be coated on all faces, edges, and ends before being attached to the building framework. For timber end grain it is recommended to seal following the full product specification - 3 coats.</p> <p>Stir thoroughly before and during use with a broad, flat stirrer to maintain a uniform solution.</p> <p>Allow approximately 8 hours for 1st coat to dry. Lightly sand 1st coat. Apply 2nd and 3rd coats unthinned. Lightly sand between coats.</p> <p>Maxiproof Gloss can be sprayed but application must be in accordance with spray-painting regulations. Forced air respirators are compulsory.</p> |  |                   |  |
| SDS Number<br><b>22836</b>   | SDS Link<br><a href="#">View SDS Link</a>                |                   |  |

**2nd Coat — Maxiproof Maxiproof Gloss**

|                              |   |
|------------------------------|---|
| Coat Type<br><b>2nd Coat</b> | Datasheet<br><b>NZMA00007 Maxiproof Maxiproof Gloss</b> |
|------------------------------|---|

Read the full Datasheet details at [Maxiproof Maxiproof Gloss](#)

Application Methods

**Brush**
 **Roller**
 **Pad**

|   | Min            | Max               | Recommended |
|---|----------------|-------------------|-------------|
| Theoretical Spread Rate (m <sup>2</sup> /L) | <b>12.1</b>    | <b>8</b>          | <b>8</b>    |
| Wet Film Per Coat (microns)                 | <b>83</b>      | <b>125</b>        | <b>125</b>  |
| Dry Film Per Coat (microns)                 | <b>32</b>      | <b>48</b>         | <b>48</b>   |
| Recoat Time **                              | <b>8 Hours</b> | <b>Indefinite</b> |             |

|                                |  |
|--------------------------------|--|
| V.O.C. Level<br><b>562 g/L</b> | Meets ECNZ V.O.C. Requirements?<br><b>Not Applicable</b> |
|--------------------------------|--|

Coating Application Details

Applicator pad, brush or short-nap mohair roller.

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|                            |   |
|----------------------------|---|
| SDS Number<br><b>22836</b> | SDS Link<br><a href="#">View SDS Link</a> |
|----------------------------|---|

Coating System Notes

\* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. \*\* Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.

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**WHERE LEAD MAY BE PRESENT:** The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.