



## NZMA00044 Maxiproof Maxiproof Matt on New Concrete Flooring [Interior]

### Description

Maxiproof Matt is an aliphatic interior/ exterior moisture-cured polyurethane finish coat with added UV absorbers. It is designed to produce a hardwearing, traffic tough finish that is UV, heat, scuff and scratch resistant. Maxiproof Matt is ideal for extreme, high-traffic commercial areas such as shopping malls, sports floors, boards, bars and cafes. Maxiproof Matt also provides a tough, clear finish for bench tops, furniture and joinery, especially if exposed to direct sunlight.

#### **Substrate and Substrate Preparation**

#### **Substrate Notes**

#### CONCRETE

A mixture of Portland cement, fine and coarse mineral aggregates, water and additives. Concrete is generally reinforced with mild steel bars and/or mesh. Unless the concrete is suitably coated, it is prone to spalling, particularly in or near cities, industrial areas and near the coast. Concrete comes in a range of densities, and these can affect the adhesion of coatings.

## **Substrate Preparation Notes**

#### **ASSESS SUITABILITY**

New concrete floors shall be cured for 28 days minimum. If a wax based curing compound has been used, the coating of the concrete is not recommended as the wax prevents adhesion to the concrete.

#### CLEAN

Remove all surface contamination such as dirt, dust, efflorescence, curing compounds, bond breakers, grease or oils by washing with a free-rinsing, alkaline detergent. Oil or grease stains may require steam cleaning. Rinse with fresh water to remove all detergent residues. A clean surface is indicated when the rinsing water wets out the surface instead of beading on the surface. Repeat until the surface is clean. Efflorescence may also be removed with an acid treatment, followed by washing down the surface with water.

#### ABRADE

Diamond grind, track blast or shot blast the floor to remove surface laitance and create a sound, profiled substrate for topcoating. All surfaces should be clean, free of dust and dry prior to coating.

#### OR

## ACID ETCH

Abrasion is generally preferred over acid etching, as abrasion gives better key into the surface.

1. Add 1 part of 33% Hydrochloric Acid to 2 parts water to make a 10% Hydrochloric acid solution. Always add acid to water and wear appropriate protective equipment. 2. Apply liberally to cover the floor using a large watering can. Apply at 3m2 per litre MINIMUM. 3. Work the acid into the concrete with a stiff-bristled yard broom for 15 minutes. Bubbling at the water/concrete interface should occur. 4. Neutralize with a mild alkaline detergent, working the detergent into the concrete with the broom. Wash with liberal quantities of clean water. High-pressure wash to 3,000 PSI will ensure a faster and more thorough result.

#### **DUST CLEAN**

Remove all dust, coating residue and abrasive grit from the surface by industrial vacuum recovery or by washing down again with an alkali based degreasing solution, followed by thorough rinsing with fresh water. Pay particular attention to cracks and expansion joints.

### REPAIR SURFACE IMPERFECTIONS

Fill all cracks, blowholes and other imperfections with a suitable solvent tolerant filler and allow to cure. Do NOT fill expansion joints. Use an epoxy filling mortar to fill any cracks, defects or blowholes in the concrete.

#### CHECK MOISTURE

Ensure that the floor is dry before coating; the moisture content of the bare concrete should be no greater than 10%.

#### COAT

Apply the floor coating system in strict accordance with the technical data sheets and specification without delay before the floor becomes recontaminated.

## ADDITIONAL NOTES:

• For successful floor coatings, adequate key into the substrate is vital. Abrasion or etching is required for smooth substrates.

#### **Coating System Summary**

1st Coat
 2nd Coat
 3rd Coat
 Maxiproof Maxiproof Gloss
 Maxiproof Gloss





Coating System							
1st Coat — Maxiproof Maxiproof Gloss							
Coat Type 1st Coat		Datasheet NZMA00007 Maxiproof Maxiproof Gloss					
Read the full Datasheet details at	<u>Maxiproof</u>	Maxiproof Gloss					
Application Methods							
🕇 Brush 📅 Roller	<u></u> Pad						
	Min		Max		Recommended		
Theoretical Spread Rate (m²/L)	12.1		8		8		
Wet Film Per Coat (microns)	83		125		125		
Dry Film Per Coat (microns)	32		48		48		
Recoat Time **	8 Hours		Indefinite				
V.O.C. Level <b>562 g/L</b>			Meets ECNZ V.O.C. Requirements?  Not Applicable				
Product may be applied by applica along the grain. Always work out of practices.  IMPORTANT Minimise the exposur decanting a sufficient amount for in For new builds, exposed timber shend grain it is recommended to se Stir thoroughly before and during Allow approximately 8 hours for 1s Maxiproof Gloss can be sprayed but the supplementation of	direct sunlig e of Maxiprommediate use ould be coat al following t use with a br t coat to dry.	ht. Timber being coated so of Gloss to moisture in the e. DO NOT return unused and on all faces, edges, and he full product specificatio oad, flat stirrer to maintain Lightly sand 1st coat. App	air by ensuring that the corproduct to the original condens before being attached a coats.  a uniform solution.  bly 2nd and 3rd coats unthing	e touch. For ntainer is se tainer. ed to the b nned. Light	ollow all other good coating ealed immediately after euilding framework. For timber		
SDS Number 22836			SDS Link View SDS Link				
2nd Coat — Maxiproof Maxip	proof Gloss	i					
Coat Type 2nd Coat  Datasheet NZMA00007 Maxipro			of Maxiproof Gloss				
Read the full Datasheet details at	<u>Maxiproof</u>	<u>Maxiproof Gloss</u>					
Application Methods							
<b>F</b> Brush <b>R</b> Roller	<u></u> Pad						
Min			Max		Recommended		
Theoretical Spread Rate (m²/L)	12.1		8		8		
Wet Film Per Coat (microns)	83		125		125		
Dry Film Per Coat (microns)	32		48		48		



**Maxi**proof

Recoat Time **	8 Hours	Indefinite			
V.O.C. Level <b>562 g/L</b>		Meets ECNZ V.O.C. Require Not Applicable	Meets ECNZ V.O.C. Requirements?  Not Applicable		
along the grain. Always work out of practices.  IMPORTANT Minimise the exposur decanting a sufficient amount for in For new builds, exposed timber shend grain it is recommended to se Stir thoroughly before and during Allow approximately 8 hours for 1s	ator pad, brush or short-nap mohedirect sunlight. Timber being content of Maxiproof Gloss to moisture mediate use. DO NOT return usual be coated on all faces, edge al following the full product specuse with a broad, flat stirrer to met coat to dry. Lightly sand 1st coat	in the air by ensuring that the containused product to the original contaes, and ends before being attached ification - 3 coats.  aintain a uniform solution.  at. Apply 2nd and 3rd coats unthinn	iner. I to the building framework. For timber		
SDS Number 22836		SDS Link View SDS Link			
3rd Coat — Maxiproof Maxip	roof Matt				
Coat Type 3rd Coat	Datasheet NZMA00006 Max	kiproof Maxiproof Matt	of Maxiproof Matt		
Read the full Datasheet details at	Maxiproof Maxiproof Matt				
Application Methods    Roller   Roller	<u>L</u> Pad				
	Min	Max	Recommended		
Theoretical Spread Rate (m²/L)			8		
Wet Film Per Coat (microns)			125		
Dry Film Per Coat (microns)			41		
Recoat Time **	8 Hours	Indefinite			
V.O.C. Level <b>708 g/L</b>		Meets ECNZ V.O.C. Require Not Applicable	Meets ECNZ V.O.C. Requirements?  Not Applicable		
a sufficient amount for immediate u Machine shake, or shake vigorously Maxiproof Matt is a special effect fi be applied by applicator pad, brus grain. Allow approximately 8 hours for the Maxiproof Matt, a tie coat of Maxip Maxiproof Matt in the recommende	e of Maxiproof Matt to moisture in use. DO NOT return unused proof y by hand before decanting. nish coating only, and must be applied for short-nap mohair roller, how e previous coat of Maxiproof Glost proof Gloss must be applied to the ed recoat window.	duct to the original container.  oplied onto surfaces prepared and overver ensure care is taken to minimises to dry, and lightly sand before ape well sanded Maxiproof Matt coating			
SDS Number 22837		SDS Link View SDS Link			

Coating System Notes





\* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. \*\* Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.

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