



# NZDU01856 Dulux Weathershield Gloss on Painted Plastic [Exterior]

# Scope of Works

DULUX Weathersheild X10 Gloss is a 100% acrylic self priming paint for exterior use. Its unique MaxiFlex Stretch Technology gives a tough, flexible finish for long life protection from the extremes of weather.

### Substrate and Substrate Preparation

#### **Substrate Notes**

#### PLASTIC.

Painting of some plastics such as polyethylene, polypropylene, fluorinated plastics, plasticised PVC (vinyls) is not practicable without specialised surface treatments or factory methods. Other plastics such as rigid (unplasticised) PVC, polyurethanes, polystyrene, polyesters, acrylics, phenol formaldehyde plastics can be painted after removal of surface contaminants and preparation with correctly selected systems. It is therefore important to identify (and specify) plastics with these painting difficulties in mind.

#### PVC

Polyvinyl chloride is a colourless thermoplastic resin (usually pigmented) with good resistance to acids, alkalis and water. It is widely used in the building industry for fixtures and fittings.

#### **Substrate Preparation Notes**

#### ASSESS SUITABILITY

Inspect to determine the degree of deterioration of existing coatings and substrate. Identification of the existing coating is also very helpful in determining the repaint system. Check coating adhesion using the cross-cut adhesion test, carried out in various locations.

#### REMOVE SURFACE CONTAMINANTS

Remove all surface contamination such as oil, grease or dirt by alkaline detergent solution wash, such as Dulux Prep Wash, using stiff bristle brush if necessary, and rinse with fresh potable water. Repeat until the surface is clean. Alternatively, the surface can be cleaned by water blasting. A clean surface is indicated when the rinsing water wets out the surface instead of beading on the surface.

#### REPAIR SURFACE IMPERFECTIONS

Prepare all areas that have poor adhesion, are cracking, peeling and flaking by sanding, power sanding, scraping, wire brushing or burning off as appropriate. Feather edges of the surrounding sound paint to completely remove visual ridges and wash / dust off to remove debris. Any major design faults leading to structural failure must be corrected prior to repainting.

### SANDING

Sand the entire cleaned coating to an even flat gloss level to provide a smooth, even surface and to provide a good key for the new coating system to adhere to. Abrade any bare PVC areas with nylon pad, steelwool or fine (P800) wet and dry sandpaper. Ensure all sanding dust is removed prior to continuing.

#### PRIME

Spot prime any bare areas with a suitable primer.

# **Coating System Summary**

• 1st Coat Dulux PREP WASH

• Spot Primer Dulux 1 Step Prep Water Based Primer Sealer Undercoat

2nd Coat3rd CoatDulux Weathershield GlossDulux Weathershield Gloss





Coating System							
1st Coat — Dulux PREP WASH							
Coat Type 1st Coat		Datasheet NZDU00398 Dulux PREP WASH					
Read the full Datasheet details at <u>D</u>	Read the full Datasheet details at <u>Dulux PREP WASH</u>						
Application Methods							
<b>#</b> Brush							
Broom Garden sprayer							
	Min			Max		Recommended	
Theoretical Spread Rate (m²/L)	6			12			
Recoat Time **	n/a			n/a		n/a	
Meets ECNZ V.O.C. Requirements?  Not Applicable							
Coating Application Details Apply by broom or brush. Or by gar 1. Add one part Dulux Prep Wash co 2. Test on a small inconspicuous area 3. Apply diluted Dulux Prep Wash so and mildew stains disappear or softe 4. Rinse off the surface with water us Stubborn stains may require longer t or treatment with undiluted Dulux Pr	at recomm at recomm plution to we n (approxin ing a high p time, more	to one part water in a clanded dilution to dete alls/roof/trim with a bro- mately 10 minutes), avo pressure or garden hos vigorous scrubbing, or	ermin om/k oiding se and	e effectiveness and strength requestion or garden sprayer. Leave the allowing the solution to dry out. It allow surface to dry. Surface ma	ie sc Scri iy be	olution on the surface until mould ub vigorously. e slippery while wet (roof).	
SDS Number 000000022880				SDS Link View SDS Link			
Spot Primer — Dulux 1 Step Pr	ep Water	Based Primer Seale	er Ur	ndercoat			
Coat Type Spot Primer		Datasheet NZDU00432 Dulux 1	1 Ste	p Prep Water Based Primer Seal	er U	Indercoat	
Read the full Datasheet details at <u>Dulux 1 Step Prep Water Based Primer Sealer Undercoat</u>							
Application Methods  Air Spray  Airless S	pray	Brush R	oller				
	Min			Max		Recommended	
Theoretical Spread Rate (m²/L)						14	
Wet Film Per Coat (microns)	Coat (microns)					71	
Dry Film Per Coat (microns)						31	
Recoat Time ** 2 Hours							
V.O.C. Level < 40g/L untinted			Meets ECNZ V.O.C. Requirements?  Not Applicable				
Coating Application Details							





Brush, roller, conventional or airless spray.

ROLLER: Using a medium nap roller apply a full even coat direct from the container and finish by light parallel strokes with a dry roller. Stir contents thoroughly before and during use.

AIRLESS/CONVENTIONAL SPRAY: Suitable for application by all standard spray equipment. If necessary thin with up to 100ml per litre of water to aid atomisation.

BRUSH: Wet brushes with water prior to use to avoid clogging. Apply a full even coat direct from the container.

When painting exterior surfaces, ensure topcoat is applied no more than one week after application.

	SDS Link View SDS Link
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2nd Coat — Dulux Weathershield Gloss				
Coat Type 2nd Coat  Datasheet NZDU00241 Dulux W		eathershield Gloss		
Read the full Datasheet details at <u>Dulux Weathershield Gloss</u>				
Application Methods				
Air Spray Airless Spray F Brush Roller				
	Min	Max	Recommended	
Theoretical Spread Rate (m²/L)	16	16	16	
Wet Film Per Coat (microns)	63	63	63	
Dry Film Per Coat (microns)	25	25	25	
Recoat Time **	2 Hours	Indefinite		
V.O.C. Level <62 g/L		Meets ECNZ V.O.C. Requirements?  Yes  Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.		

# Coating Application Details

#### Brush, roller, conventional and airless spray.

\*Some colours may require more than the recommended number of coats to achieve full opacity. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), when painting over contrasting colour, apply 1 coat of Dulux 1Step prepcoat. Check the weather forecast. Do not paint on excessively cold or humid days. Exposure to rain or overnight dew whilst drying may result in the coating being damaged or removed. If painting during the hottest time of the day, cool the surface by hosing before painting and paint on the shady side of the house.

Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.

 $Brush/Roller: Soak\ brush\ or\ roller\ in\ water\ before\ starting\ and\ use\ while\ still\ slightly\ damp.\ Thinning\ is\ usually\ not\ required.$ 

Airless or Conventional Spray: Suitable for application by all standard spray equipment. Apply wet even coats. If necessary thin with up to 100 ml/litre water to aid atomisation.

Under hot or very windy conditions, up to 100 ml/litre of Dulux Hot Weather Thinner may be added to ease application.

Within 1km of sea for galvanished iron, zincalume: Apply one coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Steel/wrought iron: Apply 2 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare surfaces including brick, masonry, fibre cement, zincalume: Apply 3 coats of Weathershield.

**Galvanised iron:** Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

For zincalume/galvanised iron roofs: Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.





Bare unpainted timber: Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), for improved resistance to cracking on hardwoods (eg Mt Ash, Oak), apply a coat of Dulux 1Step Prepcoat prior to the application of two topcoats of Weathershield.

On previously painted surfaces, apply 2 coats of Weathershield.

Preparation/coating system can vary depending on the quality and conditions of pre-primed timber/fibre cement, colorbond(r) & colorsteel(r) and tilt-up & precast concrete surfaces. For help and advice, please call Dulux Help & Advice on 0800 800 424 for specific guidance.

Professional Painters refer to Duspec Specification Sheets to qualify for guarantee.

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3rd Coat — Dulux Weathershield Gloss					
Coat Type 3rd Coat		Datasheet  NZDU00241 Dulux Weathershield Gloss			
Read the full Datasheet details at <u>Dulux Weathershield Gloss</u>					
Application Methods					
Air Spray Airless Spray P Brush Roller					
	Min		Max		Recommended
Theoretical Spread Rate (m²/L)	16		16		16
Wet Film Per Coat (microns)	63		63		63
Dry Film Per Coat (microns)	25		25		25
Recoat Time **	2 Hours		Indefinite		
V.O.C. Level < <b>62 g/L</b>		Meets ECNZ V.O.C. Requirements?  Yes  Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.			

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Coating System Notes

\* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. \*\* Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.

#### Disclaimer

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Any information provided in this Duspec+ is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Duspec+ document, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Duspec+ document, and as recommended on the applicable Dulux Product Data Sheet and Safety Data Sheets for the relevant products (available from <a href="https://www.duspecplus.co.nz">www.duspecplus.co.nz</a>). Climatic conditions at application time can affect Duspec+ documentation suitability and product performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Specification cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.