



## NZDU03763 Dulux Weathershield Low Sheen on Painted Plastic [Exterior]

### Scope of Works

DULUX Weathershield X10 Low Sheen Acrylic is a 100% acrylic self priming paint for exterior use. Its unique MaxiFlex Stretch Technology gives a tough flexible finish, for long life protection from the extremes of weather.

#### **Substrate and Substrate Preparation**

#### **Substrate Notes**

#### PLASTIC.

Painting of some plastics such as polyethylene, polypropylene, fluorinated plastics, plasticised PVC (vinyls) is not practicable without specialised surface treatments or factory methods. Other plastics such as rigid (unplasticised) PVC, polyurethanes, polystyrene, polyesters, acrylics, phenol formaldehyde plastics can be painted after removal of surface contaminants and preparation with correctly selected systems. It is therefore important to identify (and specify) plastics with these painting difficulties in mind.

#### PVC

Polyvinyl chloride is a colourless thermoplastic resin (usually pigmented) with good resistance to acids, alkalis and water. It is widely used in the building industry for fixtures and fittings.

#### **Substrate Preparation Notes**

#### ASSESS SUITABILITY

Inspect to determine the degree of deterioration of existing coatings and substrate. Identification of the existing coating is also very helpful in determining the repaint system. Check coating adhesion using the cross-cut adhesion test, carried out in various locations.

#### REMOVE SURFACE CONTAMINANTS

Remove all surface contamination such as oil, grease or dirt by alkaline detergent solution wash, such as Dulux Prep Wash, using stiff bristle brush if necessary, and rinse with fresh potable water. Repeat until the surface is clean. Alternatively, the surface can be cleaned by water blasting. A clean surface is indicated when the rinsing water wets out the surface instead of beading on the surface.

#### REPAIR SURFACE IMPERFECTIONS

Prepare all areas that have poor adhesion, are cracking, peeling and flaking by sanding, power sanding, scraping, wire brushing or burning off as appropriate. Feather edges of the surrounding sound paint to completely remove visual ridges and wash / dust off to remove debris. Any major design faults leading to structural failure must be corrected prior to repainting.

#### SANDING

Sand the entire cleaned coating to an even flat gloss level to provide a smooth, even surface and to provide a good key for the new coating system to adhere to. Abrade any bare PVC areas with nylon pad, steelwool or fine (P800) wet and dry sandpaper. Ensure all sanding dust is removed prior to continuing.

#### PRIME

Spot prime any bare areas with a suitable primer.

### **Coating System Summary**

• 1st Coat Dulux PREP WASH

• Spot Primer Dulux 1 Step Prep Water Based Primer Sealer Undercoat

2nd Coat
 3rd Coat
 Dulux Weathershield Low Sheen
 Julux Weathershield Low Sheen





Coating System					
1st Coat — Dulux PREP WAS	н				
Coat Type 1st Coat		Datasheet NZDU00398 Dulux PREP WASH			
Read the full Datasheet details at	Dulux PRE	· WASH			
Application Methods					
Brush					
Broom Garden sprayer					
	Min		Max		Recommended
Theoretical Spread Rate (m²/L)	6		12		
Recoat Time **	n/a		n/a		n/a
Meets ECNZ V.O.C. Requirements' Not Applicable	?				
and mildew stains disappear or sof 4. Rinse off the surface with water	ea at recomn solution to w ten (approxi using a high er time, more	nended dilution to dete valls/roof/trim with a bro- mately 10 minutes), avo pressure or garden hos vigorous scrubbing, or	ermine effectiveness a om/brush or garden s iding allowing the soli e and allow surface to	and strength requir sprayer. Leave the s ution to dry out. So o dry. Surface may l	solution on the surface until mould crub vigorously.
000000022880			View SDS Link		
Spot Primer — Dulux 1 Step F	Prep Water	Based Primer Seale	r Undercoat		
Coat Type Spot Primer		Datasheet NZDU00432 Dulux 1	l Step Prep Water Ba	sed Primer Sealer	Undercoat
Read the full Datasheet details at	Dulux 1 Ste	<u>:p Prep Water Based P</u> ı	rimer Sealer Underco	<u>oat</u>	
Application Methods  Air Spray Airless	s Spray	🕇 Brush ᅷ R	oller		
	Min		Max		Recommended
Theoretical Spread Rate (m²/L)					14
Wet Film Per Coat (microns)					71
Dry Film Per Coat (microns)					31
Recoat Time **	2 Hours				
V.O.C. Level < 40g/L untinted			Meets ECNZ V.O. Not Applicable	.C. Requirements?	
Coating Application Details					





Brush, roller, conventional or airless spray.

ROLLER: Using a medium nap roller apply a full even coat direct from the container and finish by light parallel strokes with a dry roller. Stir contents thoroughly before and during use.

AIRLESS/CONVENTIONAL SPRAY: Suitable for application by all standard spray equipment. If necessary thin with up to 100ml per litre of water to aid atomisation.

BRUSH: Wet brushes with water prior to use to avoid clogging. Apply a full even coat direct from the container.

When painting exterior surfaces, ensure topcoat is applied no more than one week after application.

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2nd Coat — Dulux Weathershield Low Sheen				
Coat Type 2nd Coat  Datasheet NZDU00231 Dulux We		eathershield Low Sheen		
Read the full Datasheet details at <u>C</u>	Oulux Weathershield Low Sheen			
Application Methods				
Air Spray 🛉 Airless S	Spray 📍 Brush 🚏 Ro	bller		
	Min	Max	Recommended	
Theoretical Spread Rate (m²/L)	16	16	16	
Wet Film Per Coat (microns)	63	63	63	
Dry Film Per Coat (microns)	24	24	24	
Recoat Time **	2 Hours	Indefinite		
V.O.C. Level <45 g/L untinted		Meets ECNZ V.O.C. Requirements?  Yes  Total Volatile Organic Content (TVO accordance to the stated methodol Manuals. The TVOC content is theo of the known VOC values of the pro These materials include the base parequired for non-factory packaged of the process	ogy within Green Star Technical retically calculated as the sum total oduct's raw material components. sint plus additional low VOC tinter	

Coating Application Details

Brush, roller, conventional and airless spray

#### Within 1km of sea for Galvanised iron, Zincalume

Apply one coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield. Preparation/coating system can vary depending on the quality and conditions of pre-primed timber/fibre cement, Colorbond® & colorsteel® and tilt-up & precast concrete surfaces. For help and advice, please call Dulux Help & Advice on 0800 800 424 for specific guidance. Some colours may require more than the recommended number of coats to achieve full opacity. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), when painting over contrasting colour, apply 1 coat of Dulux 1Step prepcoat.

#### Steel/wrought iron

Apply 2 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

#### Bare surfaces including brick, masonry, fibre cement, Zincalume

Apply 3 coats of Weathershield.

### Galvanised iron

Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

### For Zincalume/galvanised iron roofs

Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare unpainted timber





Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), for improved resistance to cracking on hardwoods (eg Mt Ash, Oak), apply a coat of Dulux 1Step Prep-coat prior to the application of two topcoats of Weathershield. Professional Painters refer to Duspec Specification Sheets to qualify for guarantee. Check the weather forecast. Do not paint on excessively cold or humid days. Exposure to rain or overnight dew whilst drying may result in the coating being damaged or removed. If painting during the hottest time of the day, cool the surface by hosing before painting and paint on the shady side of the house. Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.

#### Brush/roller

Soak brush or roller in water before starting and use while still slightly damp. Thinning is usually not required.

#### Airless or conventional spray

Suitable for application by all standard spray equipment. Apply wet even coats. If necessary thin with up to 100 ml/litre water to aid atomisation. Under hot or very windy conditions, up to 100 ml/litre of Dulux Hot Weather Thinner may be added to ease application. On previously painted surfaces, apply 2 coats of Weathershield.

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3rd Coat — Dulux Weathershield Low Sheen					
Coat Type 3rd Coat			Veathershield Low Sheen		
Read the full Datasheet details at <u>D</u>	Oulux Weathe	ershield Low Sheen			
Application Methods					
Air Spray Airless Spray T Brush Roller					
	Min		Max		Recommended
Theoretical Spread Rate (m²/L)	16		16		16
Wet Film Per Coat (microns)	63		63		63
Dry Film Per Coat (microns)	24		24		24
Recoat Time **	2 Hours		Indefinite		
V.O.C. Level <45 g/L untinted			accordance to the state Manuals. The TVOC cor of the known VOC value	ontent (TVO) ed methodolo ntent is theor es of the pro- the base pa	C) values are calculated in ogy within Green Star Technical etically calculated as the sum total duct's raw material components. int plus additional low VOC tinter colours.

Coating Application Details

Brush, roller, conventional and airless spray

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#### Steel/wrought iron

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#### Bare surfaces including brick, masonry, fibre cement, Zincalume

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Galvanised iron





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#### Bare unpainted timber

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#### Coating System Notes

\* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. \*\* Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.

#### Disclaimer

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The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Specification cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.