



NZDU02018 Dulux Weathershield Semi Gloss on Painted Plastic [Exterior]

Scope of Works

DULUX Weathershield X10 Semi Gloss is a 100% acrylic self priming paint for exterior use. Its unique MaxiFlex Stretch Technology gives a tough, flexible finish for long life protection from the extremes of weather.

Substrate and Substrate Preparation

Substrate Notes

PLASTIC

Painting of some plastics such as polyethylene, polypropylene, fluorinated plastics, plasticised PVC (vinyls) is not practicable without specialised surface treatments or factory methods. Other plastics such as rigid (unplasticised) PVC, polyurethanes, polyestyrene, polyesters, acrylics, phenol formaldehyde plastics can be painted after removal of surface contaminants and preparation with correctly selected systems. It is therefore important to identify (and specify) plastics with these painting difficulties in mind.

PVC

Polyvinyl chloride is a colourless thermoplastic resin (usually pigmented) with good resistance to acids, alkalis and water. It is widely used in the building industry for fixtures and fittings.

Substrate Preparation Notes

ASSESS SUITABILITY

Inspect to determine the degree of deterioration of existing coatings and substrate. Identification of the existing coating is also very helpful in determining the repaint system. Check coating adhesion using the cross-cut adhesion test, carried out in various locations.

REMOVE SURFACE CONTAMINANTS

Remove all surface contamination such as oil, grease or dirt by alkaline detergent solution wash, such as Dulux Prep Wash, using stiff bristle brush if necessary, and rinse with fresh potable water. Repeat until the surface is clean. Alternatively, the surface can be cleaned by water blasting. A clean surface is indicated when the rinsing water wets out the surface instead of beading on the surface.

REPAIR SURFACE IMPERFECTIONS

Prepare all areas that have poor adhesion, are cracking, peeling and flaking by sanding, power sanding, scraping, wire brushing or burning off as appropriate. Feather edges of the surrounding sound paint to completely remove visual ridges and wash / dust off to remove debris. Any major design faults leading to structural failure must be corrected prior to repainting.

SANDING

Sand the entire cleaned coating to an even flat gloss level to provide a smooth, even surface and to provide a good key for the new coating system to adhere to. Abrade any bare PVC areas with nylon pad, steelwool or fine (P800) wet and dry sandpaper. Ensure all sanding dust is removed prior to continuing.

PRIME

Spot prime any bare areas with a suitable primer.

Coating System Summary		
 1st Coat Spot Primer 2nd Coat 3rd Coat 	Dulux PREP WASH Dulux 1 Step Prep Water Based Primer Sealer Undercoat Dulux Weathershield Semi Gloss Dulux Weathershield Semi Gloss	





Coating System						
1st Coat — Dulux PREP WASH						
Coat Type 1st Coat		Datasheet NZDU00398 Dulux PREP WASH				
Read the full Datasheet details at \underline{D}	ulux PREP	WASH				
Application Methods						
T Brush						
Broom Garden sprayer						
	Min		Max		Recommended	
Theoretical Spread Rate (m²/L)	6		12			
Recoat Time **	n/a	n/a			n/a	
Meets ECNZ V.O.C. Requirements? Not Applicable						
Apply by broom or brush. Or by gar 1. Add one part Dulux Prep Wash co 2. Test on a small inconspicuous area 3. Apply diluted Dulux Prep Wash so and mildew stains disappear or softe 4. Rinse off the surface with water us Stubborn stains may require longer t or treatment with undiluted Dulux Pr	ncentrate t at recomm lution to wa n (approxin ing a high p ime, more	to one part water in a cle nended dilution to deter alls/roof/trim with a broc nately 10 minutes), avoi pressure or garden hose vigorous scrubbing, or a	mine effectiveness m/brush or garde ding allowing the s and allow surface additional treatme	s and strength require n sprayer. Leave the s solution to dry out. Sc to dry. Surface may b	solution on the surface until mould arub vigorously. De slippery while wet (roof).	
SDS Number 000000022880		SDS Link View SDS Link				
Spot Primer — Dulux 1 Step Pr	ep Water	Based Primer Seale	· Undercoat			
Coat Type Spot Primer	Datasheet NZDU00432 Dulux 1	Step Prep Water	Based Primer Sealer	Undercoat		
Read the full Datasheet details at <u>D</u>	Julux 1 Ste	<u>p Prep Water Based Pr</u>	mer Sealer Under	coat		
Application Methods						
ने Air Spray ने Airless S	pray	Brush T Ro	ller			
	Min		Max		Recommended	
Theoretical Spread Rate (m²/L)					14	
Wet Film Per Coat (microns)					71	
Dry Film Per Coat (microns)					31	
Recoat Time **	2 Hours					
V.O.C. Level < 40g/L untinted			Meets ECNZ V. Not Applicabl	O.C. Requirements? e		







Brush, roller, conventional or airless s ROLLER: Using a medium nap roller a Stir contents thoroughly before and a AIRLESS/CONVENTIONAL SPRAY: So to aid atomisation. BRUSH: Wet brushes with water prior When painting exterior surfaces, ensu	pply a full even coat direct from the during use. uitable for application by all standard r to use to avoid clogging. Apply a f	d spray equipment. If necessary thi full even coat direct from the contai	n with up to 100ml per litre of water		
SDS Number DLXNZLEN002997		SDS Link <u>View SDS Link</u>			
2nd Coat — Dulux Weathershie	ld Semi Gloss				
Coat Type 2nd Coat	Datasheet NZDU00242 Dulux We	Datasheet NZDU00242 Dulux Weathershield Semi Gloss			
Read the full Datasheet details at <u>D</u>	<u>ulux Weathershield Semi Gloss</u>				
Application Methods					
Air Spray 🛉 Airless S	pray 📍 Brush 🍸 Rol	ler			
	Min	Max	Recommended		
Theoretical Spread Rate (m²/L)	16	16	16		
Wet Film Per Coat (microns)	63	63	63		
Dry Film Per Coat (microns)	25	25	25		
Recoat Time **	2 Hours	Indefinite			
V.O.C. Level < 60 g/L untinted		Manuals. The TVOC content is th of the known VOC values of the p	VOC) values are calculated in dology within Green Star Technical eoretically calculated as the sum total oroduct's raw material components. paint plus additional low VOC tinter		

Coating Application Details

Brush, roller, conventional and airless spray. Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.

Brush/Roller

Soak brush or roller in water before starting and use while still slightly damp. Thinning is usually not required.

Airless or Conventional Spray

Suitable for application by all standard spray equipment. Apply wet even coats. If necessary thin with up to 100 ml/litre water to aid atomisation. Under hot or very windy conditions, up to 100 ml/litre of DULUX Hot Weather Thinner may be added to ease application. On previously painted surfaces, apply 2 coats of Weathershield. Some colours may require more than the recommended number of coats to achieve full opacity. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), when painting over contrasting colour, apply 1 coat of Dulux 1Step prep-coat.

Within 1km of sea for galvanised iron, Zincalume

Apply one coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield. Preparation/coating system can vary depending on the quality and conditions of pre-primed timber/fibre cement, Colorbond® & Colorsteel® and tilt-up & precast concrete surfaces. For help and advice, please call Dulux Help & Advice on 0800 800 424 for specific guidance. Check the weather forecast. Do not paint on excessively cold or humid days. Exposure to rain or overnight dew whilst drying may result in the coating being damaged or removed. If painting during the hottest time of the day, cool the surface by hosing before painting and paint on the shady side of the house.

Steel/wrought iron

Apply 2 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare surfaces including brick, masonry, fibre cement, Zincalume







Apply 3 coats of Weathershield.

Galvanised iron

Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

For Zincalume/galvanised iron roofs

Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare unpainted timber

Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), for improved resistance to cracking on hardwoods (eg Mt Ash, Oak), apply a coat of Dulux 1Step Prepcoat prior to the application of two topcoats of Weathershield. Professional Painters refer to Duspec Specification Sheets to qualify for guarantee.

SDS Number DLXNZLEN003378			SDS Link <mark>View SDS Link</mark>			
3rd Coat — Dulux Weathershi	eld Semi C	iloss				
Coat Type 3rd Coat		Datasheet NZDU00242 Dulux Weathershield Semi Gloss				
Read the full Datasheet details at	<u>Dulux Weat</u>	thershield Semi Gloss				
Application Methods						
Air Spray 🛉 Airless	Spray	Brush 🔽 Rol	ler			
	Min		Max		Recommended	
Theoretical Spread Rate (m²/L)	16		16		16	
Wet Film Per Coat (microns)	63		63		63	
Dry Film Per Coat (microns)	/ Film Per Coat (microns)		25		25	
Recoat Time ** 2 Hours			Indefinite			
V.O.C. Level < 60 g/L untinted			Manuals. The TVOC con of the known VOC value	ontent (TVOC) d methodolog tent is theore is of the produ the base paint	y within Green Star Technic tically calculated as the sum uct's raw material componer t plus additional low VOC tii	i total nts.
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SDS Number	SDS Link
DLXNZLEN003378	View SDS Link

Coating System Notes

* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.

Disclaimer

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The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Specification cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.