NZDU03762 Dulux Weathershield Low Sheen on Painted Precast, Tilt-up and Off Form Concrete [Exterior]

Scope of Works

DULUX Weathershield X10 Low Sheen Acrylic is a 100% acrylic self priming paint for exterior use. Its unique MaxiFlex Stretch Technology gives a tough flexible finish, for long life protection from the extremes of weather.

Substrate and Substrate Preparation

Substrate Notes

For other masonry and cementitious substrates (such as concrete block) please use the Masonry substrate.

OFF FORM CONCRETE
Off-form Concrete is produced by placing suitable forms and shoring to hold the wet concrete into the required shape. Reinforcements are placed within or on the formwork to give concrete its strength. Once the formwork and shoring are removed the result is the off form concrete.

TILT UP
Tilt-up concrete is derived simply from the method of construction, wall panels are cast on a horizontal surface that then require lifting, and tilting vertically into their final position. Construction is commenced with the laying of the structures foundation and floor slab, wall panels are then cast on the floor one on top of each other in a stack arrangement.

PRE-CAST
Pre-Cast concrete are concrete panels that are cast on horizontal vibrating beds that are then cured in racks that are delivered to site that then require lifting, and positioned into their final position.

Substrate Preparation Notes

ASSESS SUITABILITY
Inspect to determine the degree of deterioration of existing coatings. Identification of the existing coating is also very helpful in determining the repaint system. Check coating adhesion using the cross-cut adhesion test, carried out in various locations.

REMOVE SURFACE CONTAMINANTS
Clean to remove all dirt, dust, efflorescence, laitance, powdery surfaces, mould and all other surface contaminants by using a suitable cleaning agent, such as Dulux Prep Wash and rinsing/water blasting clean with water. Water blasting will also give a good indication as to the coatings integrity. Efflorescence may also be removed with an acid treatment, followed by washing down the surface with water.

REPAIR SURFACE IMPERFECTIONS
Prepare all areas that have poor adhesion, cracking, peeling and flaking by sanding, power sanding, scraping, wire brushing, grit blasting, burning off or chemical stripping as appropriate, to leave a clean surface. Feather edges of the surrounding sound paint to completely remove visual ridges and wash / dust off to remove debris. Any major design faults leading to structural failure must be corrected prior to repainting. Use an acrylic based patching compound with the addition of 10-20% fresh Portland cement to patch any surface defects.

SANDING
Sand the entire cleaned coating to an even flat gloss level to provide a smooth, even surface and to provide a good key for the new coating system to adhere to. Ensure all sanding dust is removed prior to continuing.

PRIME
Spot prime any exposed areas with a suitable water based primer, unless a more penetrating solvent based primer is required.

ADDITIONAL NOTES:
• Ensure all previously painted enamel finishes are thoroughly abraded to ensure adequate adhesion of subsequent coating system.

Coating System Summary

• 1st Coat	Dulux PREP WASH
• Spot Primer	Dulux 1 Step Prep Water Based Primer Sealer Undercoat
• 2nd Coat	Dulux Weathershield Low Sheen
• 3rd Coat	Dulux Weathershield Low Sheen

Coating System

1st Coat — Dulux PREP WASH

Coat Type	Datasheet
1st Coat	**NZDU00398 Dulux PREP WASH**

Read the full Datasheet details at Dulux PREP WASH

Application Methods

Brush

Broom Garden sprayer

	Min	Max	Recommended
Theoretical Spread Rate (m²/L)	6	12	
Recoat Time **	n/a	n/a	n/a

Meets ECNZ V.O.C. Requirements?
Not Applicable

Coating Application Details

Apply by broom or brush. Or by garden sprayer.
1. Add one part Dulux Prep Wash concentrate to one part water in a clean plastic bucket and mix well.
2. Test on a small inconspicuous area at recommended dilution to determine effectiveness and strength required.
3. Apply diluted Dulux Prep Wash solution to walls/roof/trim with a broom/brush or garden sprayer. Leave the solution on the surface until mould and mildew stains disappear or soften (approximately 10 minutes), avoiding allowing the solution to dry out. Scrub vigorously.
4. Rinse off the surface with water using a high pressure or garden hose and allow surface to dry. Surface may be slippery while wet (roof). Stubborn stains may require longer time, more vigorous scrubbing, or additional treatment. Severely stained surfaces may need a power washer, or treatment with undiluted Dulux Prep Wash concentrate.

SDS Number	SDS Link
000000022880	**View SDS Link**

Spot Primer — Dulux 1 Step Prep Water Based Primer Sealer Undercoat

Coat Type	Datasheet
Spot Primer	**NZDU00432 Dulux 1 Step Prep Water Based Primer Sealer Undercoat**

Read the full Datasheet details at Dulux 1 Step Prep Water Based Primer Sealer Undercoat

Application Methods

Air Spray **Airless Spray** **Brush** **Roller**

	Min	Max	Recommended
Theoretical Spread Rate (m²/L)			14
Wet Film Per Coat (microns)			71
Dry Film Per Coat (microns)			31
Recoat Time **	2 Hours		

V.O.C. Level	Meets ECNZ V.O.C. Requirements?
< 40g/L untinted	**Not Applicable**

Coating Application Details

Brush, roller, conventional or airless spray.
ROLLER: Using a medium nap roller apply a full even coat direct from the container and finish by light parallel strokes with a dry roller.
Stir contents thoroughly before and during use.
AIRLESS/CONVENTIONAL SPRAY: Suitable for application by all standard spray equipment. If necessary thin with up to 100ml per litre of water to aid atomisation.
BRUSH: Wet brushes with water prior to use to avoid clogging. Apply a full even coat direct from the container.
When painting exterior surfaces, ensure topcoat is applied no more than one week after application.

SDS Number	SDS Link
DLXNZLEN002997	**View SDS Link**

2nd Coat — Dulux Weathershield Low Sheen

Coat Type	Datasheet
2nd Coat	**NZDU00231 Dulux Weathershield Low Sheen**

Read the full Datasheet details at Dulux Weathershield Low Sheen

Application Methods

Air Spray **Airless Spray** **Brush** **Roller**

	Min	Max	Recommended
Theoretical Spread Rate (m²/L)	16	16	16
Wet Film Per Coat (microns)	63	63	63
Dry Film Per Coat (microns)	24	24	24
Recoat Time **	2 Hours	Indefinite	

V.O.C. Level
<45 g/L untinted

Meets ECNZ V.O.C. Requirements?
Yes

Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.

Coating Application Details
Brush, roller, conventional and airless spray

Within 1km of sea for Galvanised iron, Zincalume
Apply one coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield. Preparation/coating system can vary depending on the quality and conditions of pre-primed timber/fibre cement, Colorbond® & colorsteel® and tilt-up & precast concrete surfaces. For help and advice, please call Dulux Help & Advice on 0800 800 424 for specific guidance. Some colours may require more than the recommended number of coats to achieve full opacity. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), when painting over contrasting colour, apply 1 coat of Dulux 1Step prepcoat.

Steel/wrought iron
Apply 2 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare surfaces including brick, masonry, fibre cement, Zincalume
Apply 3 coats of Weathershield.

Galvanised iron
Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

For Zincalume/galvanised iron roofs
Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare unpainted timber

Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), for improved resistance to cracking on hardwoods (eg Mt Ash, Oak), apply a coat of Dulux 1Step Prep-coat prior to the application of two topcoats of Weathershield. Professional Painters refer to Duspec Specification Sheets to qualify for guarantee. Check the weather forecast. Do not paint on excessively cold or humid days. Exposure to rain or overnight dew whilst drying may result in the coating being damaged or removed. If painting during the hottest time of the day, cool the surface by hosing before painting and paint on the shady side of the house. Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.

Brush/roller
Soak brush or roller in water before starting and use while still slightly damp. Thinning is usually not required.

Airless or conventional spray
Suitable for application by all standard spray equipment. Apply wet even coats. If necessary thin with up to 100 ml/litre water to aid atomisation. Under hot or very windy conditions, up to 100 ml/litre of Dulux Hot Weather Thinner may be added to ease application. On previously painted surfaces, apply 2 coats of Weathershield.

SDS Number	SDS Link
DLXNZLEN003376	**View SDS Link**

3rd Coat — Dulux Weathershield Low Sheen

Coat Type	Datasheet
3rd Coat	**NZDU00231 Dulux Weathershield Low Sheen**

Read the full Datasheet details at Dulux Weathershield Low Sheen

Application Methods

Air Spray **Airless Spray** **Brush** **Roller**

	Min	Max	Recommended
Theoretical Spread Rate (m²/L)	16	16	16
Wet Film Per Coat (microns)	63	63	63
Dry Film Per Coat (microns)	24	24	24
Recoat Time **	2 Hours	Indefinite	

V.O.C. Level
<45 g/L untinted

Meets ECNZ V.O.C. Requirements?
Yes

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Coating Application Details
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Steel/wrought iron
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Bare surfaces including brick, masonry, fibre cement, Zincalume
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Galvanised iron

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Coating System Notes
* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.

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The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Specification cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.