



NZDU01811 Dulux Weathershield Gloss on New Plastic [Exterior]

Scope of Works

DULUX Weathersheild X10 Gloss is a 100% acrylic self priming paint for exterior use. Its unique MaxiFlex Stretch Technology gives a tough, flexible finish for long life protection from the extremes of weather.

Substrate and Substrate Preparation

Substrate Notes

PLASTIC

Painting of some plastics such as polyethylene, polypropylene, fluorinated plastics, plasticised PVC (vinyls) is not practicable without specialised surface treatments or factory methods. Other plastics such as rigid (unplasticised) PVC, polyurethanes, polystyrene, polyesters, acrylics, phenol formaldehyde plastics can be painted after removal of surface contaminants and preparation with correctly selected systems. It is therefore important to identify (and specify) plastics with these painting difficulties in mind.

PVC

Polyvinyl chloride is a colourless thermoplastic resin (usually pigmented) with good resistance to acids, alkalis and water. It is widely used in the building industry for fixtures and fittings.

Substrate Preparation Notes

REMOVE SURFACE CONTAMINANTS

Plastic surfaces should be wiped down with solvent and clean cloth to remove grease, dirt and other contaminants. Test an inconspicuous area with the selected solvent before cleaning to determine the plastics solvent sensitivity. For solvent sensitive plastics (ABS, polycarbonate, polystyrene, PVC) thoroughly clean with methylated spirits, isopropanol, or warm water and detergent. For non-solvent sensitive and thermoset plastics (polyester, phenol/formaidehydes, polyurethane, polypropylene, polyethylene, etc) thoroughly clean with suitable solvent (mineral turpentine or white spirit).

ABRADE

To aid adhesion, abrade with nylon pad, steelwool or fine (P800) wet and dry sandpaper. Ensure all sanding dust is removed prior to continuing.

PRIME

Spot prime any bare areas with a suitable primer.

Coating System Summary

• 1st Coat Dulux 1 Step Prep Water Based Primer Sealer Undercoat

2nd Coat3rd CoatDulux Weathershield GlossDulux Weathershield Gloss





Coating System						
1st Coat — Dulux 1 Step Pre	o Water Based Primer Sea	ller Undercoat				
Coat Type 1st Coat	Datasheet NZDU00432 D	Oulux 1 Step Prep Water Based Pr	imer Sealer Undercoat			
Read the full Datasheet details at	t <u>Dulux 1 Step Prep Water Ba</u>	sed Primer Sealer Undercoat				
Application Methods						
Air Spray Airless	s Spray 📍 Brush	Roller				
	Min	Max	Recommended			
Theoretical Spread Rate (m²/L)			14			
Wet Film Per Coat (microns)			71			
Dry Film Per Coat (microns)			31			
Recoat Time **	2 Hours					
V.O.C. Level < 40g/L untinted		Meets ECNZ V.O.C. Rec	Meets ECNZ V.O.C. Requirements? Not Applicable			
to aid atomisation. BRUSH: Wet brushes with water programmer of the programmer of t	rior to use to avoid clogging. A	Apply a full even coat direct from t				
2nd Coat — Dulux Weathersh	nield Gloss					
Coat Type 2nd Coat Datasheet NZDU00241 Dulux W		Oulux Weathershield Gloss	/eathershield Gloss			
Read the full Datasheet details at	t <u>Dulux Weathershield Gloss</u>					
Application Methods						
Air Spray 🛉 Airless	s Spray 胃 Brush	Roller				
	Min	Max	Recommended			
Theoretical Spread Rate (m²/L)	16	16	16			
Wet Film Per Coat (microns)	63	63	63			
Dry Film Per Coat (microns)	25	25	25			
Recoat Time **	2 Hours	Indefinite				
V.O.C. Level < 62 g/L		Meets ECNZ V.O.C. Rec	quirements?			





Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.

Coating Application Details

Brush, roller, conventional and airless spray.

*Some colours may require more than the recommended number of coats to achieve full opacity. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), when painting over contrasting colour, apply 1 coat of Dulux 1Step prepcoat. Check the weather forecast. Do not paint on excessively cold or humid days. Exposure to rain or overnight dew whilst drying may result in the coating being damaged or removed. If painting during the hottest time of the day, cool the surface by hosing before painting and paint on the shady side of the house.

Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.

Brush/Roller: Soak brush or roller in water before starting and use while still slightly damp. Thinning is usually not required.

Airless or Conventional Spray: Suitable for application by all standard spray equipment. Apply wet even coats. If necessary thin with up to 100 ml/litre water to aid atomisation.

Under hot or very windy conditions, up to 100 ml/litre of Dulux Hot Weather Thinner may be added to ease application.

Within 1km of sea for galvanished iron, zincalume: Apply one coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Steel/wrought iron: Apply 2 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare surfaces including brick, masonry, fibre cement, zincalume: Apply 3 coats of Weathershield.

Galvanised iron: Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

For zincalume/galvanised iron roofs: Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), apply 1 coat of Dulux All Metal Primer followed by 2 topcoats of Weathershield.

Bare unpainted timber: Apply 3 coats of Weathershield. For Weathershield Chromamax Pigment Bases (True Red, Bold Yellow, Orange, Blue and Extra Bright bases), for improved resistance to cracking on hardwoods (eg Mt Ash, Oak), apply a coat of Dulux 1Step Prepcoat prior to the application of two topcoats of Weathershield.

On previously painted surfaces, apply 2 coats of Weathershield.

Preparation/coating system can vary depending on the quality and conditions of pre-primed timber/fibre cement, colorbond(r) & colorsteel(r) and tilt-up & precast concrete surfaces. For help and advice, please call Dulux Help & Advice on 0800 800 424 for specific guidance.

Professional Painters refer to Duspec Specification Sheets to qualify for guarantee.

 SDS Number
 SDS Link

 DLXNZLEN003379
 View SDS Link

3rd Coat — Dulux Weathershield Gloss							
Coat Type 3rd Coat	Datasheet NZDU00241 Dulux W	eathershield Gloss					
Read the full Datasheet details at <u>Dulux Weathershield Gloss</u>							
Application Methods							
Air Spray 🛉 Airless Spray 📮 Brush 🚏 Roller							
	Min	Max	Recommended				
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Wet Film Per Coat (microns)	63	63	63				
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Recoat Time **	2 Hours	Indefinite					





V.O.C. Level	Meets ECNZ V.O.C. Requirements? Yes
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Coating System Notes

* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°c and 50% relative humidity, these may vary under different conditions.





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The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Specification cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.