

## NZAC00813 Dulux Acratex 952 Spray On 2mm on New Precast, Tilt-up and Off Form Concrete [Exterior]

### Scope of Works

DULUX AcraTex Spray-On 952 2mm texture is based on 100% pure acrylic binder and formulated for fast spray application to masonry surfaces. This specification is intended for Tilt-up and Precast concrete.

### Substrate and Substrate Preparation

#### Substrate Notes

For other masonry and cementitious substrates (such as concrete block) please use the Masonry substrate.

#### OFF FORM CONCRETE

Off-form Concrete is produced by placing suitable forms and shoring to hold the wet concrete into the required shape. Reinforcements are placed within or on the formwork to give concrete its strength. Once the formwork and shoring are removed the result is the off form concrete.

#### TILT UP

Tilt-up concrete is derived simply from the method of construction, wall panels are cast on a horizontal surface that then require lifting, and tilting vertically into their final position. Construction is commenced with the laying of the structures foundation and floor slab, wall panels are then cast on the floor one on top of each other in a stack arrangement.

#### PRE-CAST

Pre-Cast concrete are concrete panels that are cast on horizontal vibrating beds that are then cured in racks that are delivered to site that then require lifting, and positioned into their final position.

#### Substrate Preparation Notes

##### ASSESS SUITABILITY

Concrete, mortar and cement based products need to be fully cured for at least 28 days before painting, unless using Dulux AcraTex HAR primer.

##### PREPARE SURFACE

Remove any powdery layers, laitance, efflorescence and protrusions of mortar by detergent cleaning, wire brushing, water blasting or a suitable chemical treatment.

##### CLEAN

Clean the surface thoroughly by water blasting or detergent cleaning, where a commercial cleaner is added to hot or cold water and surface is washed / scrubbed thoroughly with a stiff bristle broom and then rinsed clean with fresh water. This may need to be repeated on extremely dirty surfaces to ensure removal of efflorescence or other poorly bonded surface material. Ensure that the surface is dry, clean and free from dust. Check for the presence of release agents (bond breakers) by sprinkling water onto the substrate, if water beads on the surface then release agents are still present and require removal. Use Dulux AcraTex 400/4 Tiltwash to remove release agents, according to label instructions. Repeat the water bead test.

##### REPAIR SURFACE IMPERFECTIONS

Fill any cracks or surface imperfections with a suitable filler or patching compound, with the addition of 10-20% fresh Portland cement to match the existing surface. Structural control or expansion joints should be filled with flexible, paintable mastic.

##### CHECK MOISTURE



Concrete moisture should be less than 10%.

##### RENDERING OF NEW BRICK/ BLOCKWORK & MASONRY

Refer to Dulux AcraTex Texture coatings for suitable levelling and texture systems.

### Coating System Summary

- |            |  |
|------------|--|
| • 1st Coat | Dulux Acratex Tiltwash 400/4               |
| • 2nd Coat | Dulux Acratex Acra-Prime 501/1 Water Based |
| • 3rd Coat | Dulux Acratex 952 Spray On 2mm             |
| • 4th Coat | Dulux Acratex 968 Elastomeric 201 Matt     |

Coating System			
1st Coat — Dulux Acratex Tiltwash 400/4			
Coat Type 1st Coat		Datasheet NZAC00216 Dulux Acratex Tiltwash 400/4	
Read the full Datasheet details at <a href="#">Dulux Acratex Tiltwash 400/4</a>			
Application Methods			
<div><div> Air Spray</div><div> Airless Spray</div></div>			
Garden pressure atomiser			
Theoretical Spread Rate (m²/L)	Min 7	Max 7	Recommended 7
V.O.C. Level 0		Meets ECNZ V.O.C. Requirements? Not Applicable	
Coating Application Details			
Garden pressure atomiser/airless spray			
A sample area should be trialled first then checked for the presence of bondbreaker.			
Suitable substrates: Tilt Up/ Off Form Concrete/ Pre Cast Concrete			
Commence application, working from bottom of panel upward.			
Apply using an airless spray unit (eg Graco 695 with a .0015 - .0019 tip at 1000 psi) or a low pressure knapsack spray unit.			
Large panels should be articulated into manageable work areas, always maintaining a wet edge ensuring rinsing of TiltWash is actioned prior to the area drying. If TiltWash dries, re-apply TiltWash to the affected area and rinse thoroughly.			
Flood the area with an excess of material with a heavy spray rather than a thin jet or light mist. This will produce a foaming wave of excess material descending down the panel.			
As TiltWash is applied the panel should take on a darkened appearance. Should this not happen, apply a second coat of TiltWash and consult with Dulux AcraTex if the panel does not darken (excessively applied water based bondbreaker may be the cause).			
NOTES:			
1. Chemical goggles, gloves and a mask should be worn at all times whilst pouring and applying TiltWash.			
2. Application of TiltWash should be with an airless spray unit or low pressure knapsack spray only.			
3. Application of TiltWash on large panels is a 2-man procedure, one to apply TiltWash the other rinsing with water. Never allow TiltWash to dry before rinsing.			
RINSING TILTWASH			
Rinse panel with a flood of water (heavy spray not jet) deluging panel from top to bottom.			
Ensure extra care is taken whilst rinsing to ledges, sills and all fixtures on panels.			
A second rinse should be performed whilst panel is still wet from initial rinse. This is to make sure all remnants of bondbreaker and TiltWash are removed.			
This product should not be released into any watercourses, drains or gutters neat or diluted and should be contained and disposed of under local waste management procedures. An environmental duty of care must be executed at all times whilst using this product.			
NOTES:			
1. Do not wait until TiltWash is drying on panel before rinsing. Rinsing must occur whilst TiltWash is still wet and active to remove all traces of bondbreaker and TiltWash.			
2. Water pressure should be at least 80 psi or 28kpa.			
3. A second rinse is imperative to the performance of TiltWash.			
PRIOR TO PAINTING			
Cross- hatch adhesion and pH tests must be performed as per Australian Standard AS2311-Painting Buildings and AS1580-Methods of Testing Adhesion (current editions) prior to commencing full-scale works.			
pH readings must be below 10 before coatings can be applied.			

SDS Number <b>10858</b>	SDS Link <a href="#">View SDS Link</a>
----------------------------	---

### 2nd Coat — Dulux Acratex Acra-Prime 501/1 Water Based

Coat Type <b>2nd Coat</b>	Datasheet <b>NZAC00211 Dulux Acratex Acra-Prime 501/1 Water Based</b>
------------------------------	--

Read the full Datasheet details at [Dulux Acratex Acra-Prime 501/1 Water Based](#)

#### Application Methods

 Air Spray
  Airless Spray
  Brush
  Roller

	Min	Max	Recommended
Theoretical Spread Rate (m <sup>2</sup> /L)	<b>10</b>	<b>5</b>	<b>10</b>
Wet Film Per Coat (microns)	<b>65</b>	<b>130</b>	<b>65</b>
Dry Film Per Coat (microns)	<b>20</b>	<b>40</b>	<b>20</b>
Recoat Time **	<b>2 Hours</b>	<b>NA</b>	

V.O.C. Level <b>&lt; 5g/L</b>	Meets ECNZ V.O.C. Requirements? <b>Not Applicable</b>
----------------------------------	--

Coating Application Details  
Brush, roller, conventional or airless spray.  
Refer to the DULUX AcraTex Applicators Training Manual for detailed instructions.  
Typical airless set-up: Wagner PS 24 using 411-413 spray tip at approx. 1000 psi.

SDS Number <b>14557202</b>	SDS Link <a href="#">View SDS Link</a>
-------------------------------	---

### 3rd Coat — Dulux Acratex 952 Spray On 2mm

Coat Type <b>3rd Coat</b>	Datasheet <b>NZAC00220 Dulux Acratex 952 Spray On 2mm</b>
------------------------------	--

Read the full Datasheet details at [Dulux Acratex 952 Spray On 2mm](#)

#### Application Methods

 Hopper Gun

	Min	Max	Recommended
Theoretical Spread Rate (m <sup>2</sup> /L)	<b>1</b>	<b>.8</b>	<b>1</b>
Wet Film Per Coat (microns)	<b>1000</b>	<b>1308</b>	<b>1000</b>
Dry Film Per Coat (microns)	<b>650</b>	<b>850</b>	<b>650</b>
Recoat Time **	<b>24hours</b>		

V.O.C. Level <b>&lt; 4 g/L untinted</b>	Meets ECNZ V.O.C. Requirements? <b>Not Applicable</b>
--	--

#### Coating Application Details

Hooper Gun with compressor

Refer to the DULUX AcraTex Applicators Training Manual for detailed instructions. Apply in two passes using a DULUX AcraTex hopper gun. Thin slightly with water to aid application of the first pass to form a low profile motley base completely covering the substrate. Apply the second pass unthinned at 60% cover to achieve the required finish.

Apply 2mm Grade at 0.8sq.m/l using a 6 to 8mm fluid nozzle set at 50-60 psi for the first pass and 30-40 psi for the second pass.

SDS Number  
**14557312**

SDS Link  
[View SDS Link](#)

#### 4th Coat — Dulux AcraTex 968 Elastomeric 201 Matt

Coat Type  
**4th Coat**

Datasheet  
**NZAC00215 Dulux AcraTex 968 Elastomeric 201 Matt**

Read the full Datasheet details at [Dulux AcraTex 968 Elastomeric 201 Matt](#)

#### Application Methods



**Airless Spray**



**Brush**



**Roller**

	Min	Max	Recommended
Theoretical Spread Rate (m <sup>2</sup> /L)	<b>4</b>	<b>2</b>	<b>4</b>
Wet Film Per Coat (microns)	<b>250</b>	<b>500</b>	<b>250</b>
Dry Film Per Coat (microns)	<b>125</b>	<b>250</b>	<b>125</b>
Recoat Time **	<b>2 hours</b>	<b>Indefinite</b>	

V.O.C. Level  
**60 g/L**

Meets ECNZ V.O.C. Requirements?  
**Not Applicable**

#### Coating Application Details

Brush, Roller or Airless Spray

Refer to the Dulux AcraTex Application Manual for detailed instructions. Stir contents thoroughly before and during use with a broad flat stirrer using an upward lifting action.

When cutting in edges, brush and roll at the same time to avoid differences in gloss level.

Application on single areas should be completed uninterrupted.

All independent tests are available on request.

SDS Number  
**6487**

SDS Link  
[View SDS Link](#)

#### Coating System Notes

\* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. \*\* Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.

## Disclaimer

This Specification is copyright to DuluxGroup (Australia) Pty Ltd and/or DuluxGroup (New Zealand) Pty Ltd (collectively, 'Dulux'). It may not be varied or altered without the prior written consent of Dulux, and if it is, Dulux has no responsibility or liability for those variations.

Unless Dulux has provided you with a customised, project-specific specification, this Duspec+ document does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Duspec+ is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Duspec+ document, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Duspec+ document, and as recommended on the applicable Dulux Product Data Sheet and Safety Data Sheets for the relevant products (available from [www.duspecplus.co.nz](http://www.duspecplus.co.nz)). Climatic conditions at application time can affect Duspec+ documentation suitability and product performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Specification cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

**WHERE LEAD MAY BE PRESENT:** The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS/ NZS 4361 Parts 1 and 2 and Worksafe Australia or New Zealand guidelines.